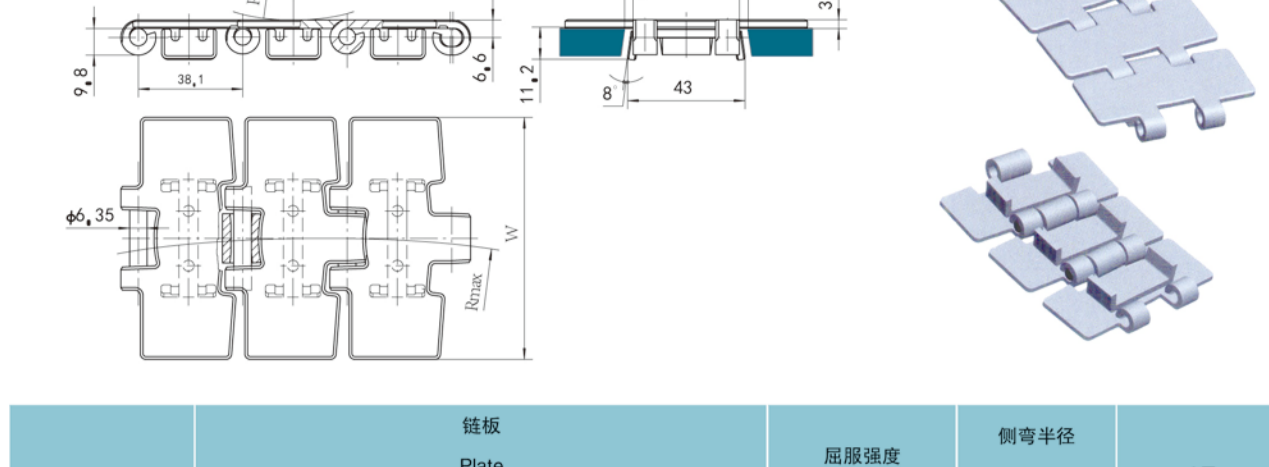


不锈钢侧弯平顶链 Stainless Steel Sideflexing Flat Top Chain

8810系列 “门” 型导向板
8810 Series “门” Type Bevel Shoe



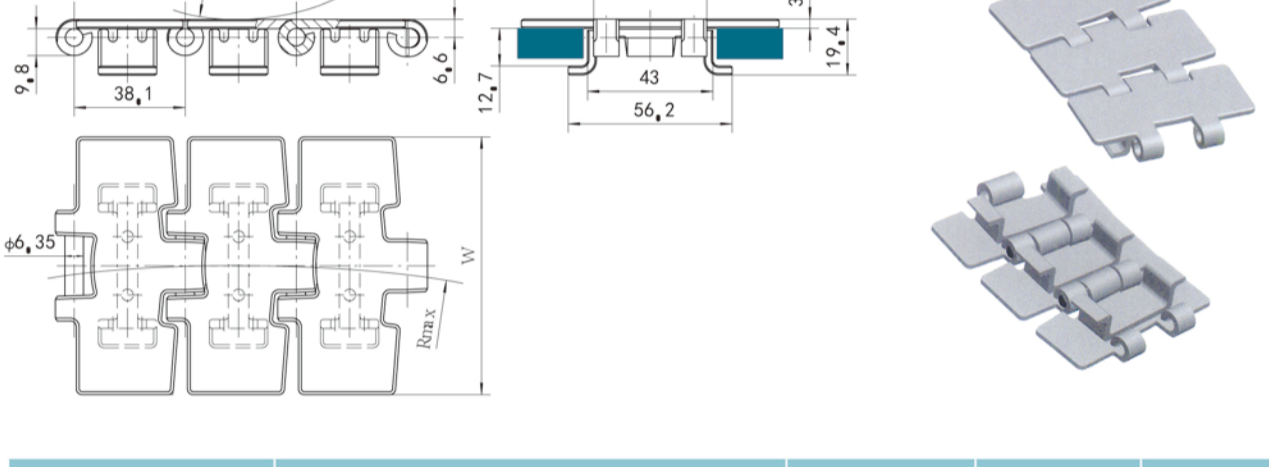
链号 Chain No.	链板 Plate			屈服强度 Yield Strength σ 0.2		侧弯半径 Side flex Radius Rmax		重量 Weight		
	材料 Material	表面粗糙度 Surface finish μ m	宽度 (Width)W	mm	inch	mm	inch	kg/m	lb/ft	
SS 8810 -K325	铁素体型铬不锈钢 Ferritic Chromium Stainless Steel	0.6	82.5	3 1/4	5.1	1,147	460	18.1	2.82	1.89
SS 8810 -K350			88.9	3 1/2					2.95	1.98
SS 8810 -K450			114.3	4 1/2					3.48	2.34
SS 8810 -K750			190.5	7 1/2					4.96	3.33
Mega 8810 -K325	特殊铬镍钢 1.4589 Special Chromium-Nickel Steel 1.4589	0.3	82.5	3 1/4	8	1,800	460	18.1	2.83	1.90
Mega 8810 -K350			88.9	3 1/2					2.97	1.99
Mega 8810 -K450			114.3	4 1/2					3.50	2.35
Mega 8810 -K750			190.5	7 1/2					4.99	3.35

说明: 1.由于链板底部焊接有8° 斜度的“门”型导向板,因此链条在设定的轨道里进行曲线运行时,能够消除抬起翻倾的趋势;
2.链板与导向板焊接时,会产生热变形,而且焊接热影响区的色泽也会发生变化。为保持链板具有良好的平整度和外观质量,所有经焊接的链板工作面均要完成一道研磨抛光的工序;
3.曲线输送段导轨宽度为41.5mm,直线输送段导轨宽度为44.5mm;
4.同一宽度的链板有二种不同的材料可供选择,以适应不同的工作场合。导向板材料为软质的奥氏体型铬镍不锈钢;
5.供货时,每条链条的标准长度为3.048m (10ft),计80节。

Note:1.As the underside of plate is welded a 8° inclined “门” Type Bevel Shoe, it can eliminate the trend of lifting and turning over when the chains are having a curved running in a given track.
2. When the plate and the bevel shoe are together welded, it will produce hot deformation and have a colour change in the welding heat affective area. To keep a good flatness and appearance of plate, the working surface of the plate that has been welded needs to be polished by grinding.
3. The width of the track in the curve conveying section is 41.5mm, and the one of the track in the straight conveying section is 44.5mm.
4. For the plates with a same width, there are 2 kinds of different materials to be available as an options, using to many different work places. The material of bevel shoe is soft Austenitic Chromium-Nickel Stainless Steel.
5. When supplied, the standard length of each chain is 3.048m (10ft) , totaling 80 links.

不锈钢侧弯平顶链 Stainless Steel Sideflexing Flat Top Chain

8810TAB系列 “L” 型导向板
8810TAB Series “L” Type TAB Shoe



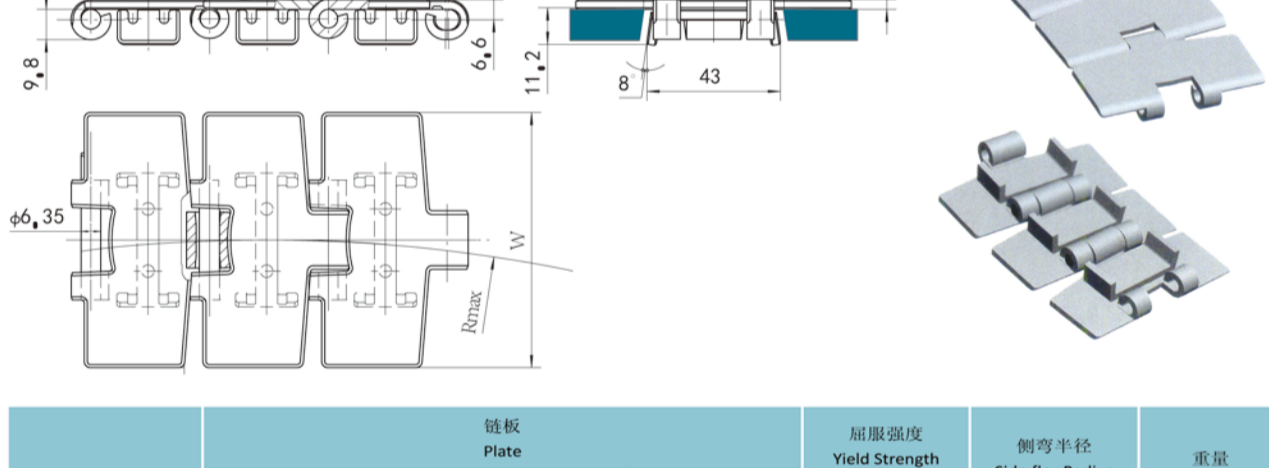
链号 Chain No.	链板 Plate			屈服强度 Yield Strength σ 0.2		侧弯半径 Sideflex Radius Rmax		重量 Weight		
	材料 Material	表面粗糙度 Surface finish μ m	宽度 (Width)W	mm	inch	mm	inch	kg/m	lb/ft	
SS 8810TAB -K325	铁素体型铬不锈钢 Ferritic Chromium Stainless Steel	0.6	82.5	3 1/4	5.8	1,305	460	18.1	3.05	2.05
SS 8810TAB -K350			88.9	3 1/2					3.19	2.14
SS 8810TAB -K450			114.3	4 1/2					3.71	2.49
SS 8810TAB -K750			190.5	7 1/2					5.20	3.49
Mega 8810TAB -K325	特殊铬镍钢 1.4589 Special Chromium-Nickel Steel 1.4589	0.3	82.5	3 1/4	8	1,800	460	18.1	3.07	2.06
Mega 8810TAB -K350			88.9	3 1/2					3.20	2.15
Mega 8810TAB -K450			114.3	4 1/2					3.73	2.51
Mega 8810TAB -K750			190.5	7 1/2					5.22	3.51

说明: 1.由于链板底部焊接有“L”型导向板,因此链条在设定的轨道里进行曲线运行时,能够消除抬起翻倾的趋势;
2.链板与导向板焊接时,会产生热变形,而且焊接热影响区的色泽也会发生变化。为保持链板具有良好的平整度和外观质量,所有经焊接的链板工作面均要完成一道研磨抛光的工序;
3.同一宽度的链板有二种不同的材料可供选择,以适应不同的工作场合。导向板材料为软质的奥氏体型铬镍不锈钢;
4.供货时,每条链条的标准长度为3.048m (10ft),计80节。

Note: 1. As the underside of plate is welded a “L” Type TAB Shoe, it can eliminate the trend of lifting and turning over when the chains are having a curved running in a given track.
2. When the plate and the TAB shoe are together welded, it will produce hot deformation and have a colour change in the welding heat affective area. To keep a good flatness and appearance of plate, the working surface of the plate that has been welded needs to be polished by grinding.
3. For the plates with a same width, there are 2 kinds of different materials to be available as an option, using to many different workplaces. The material of the TAB shoe is soft Austenitic Chromium-Nickel Stainless Steel.
4. When supplied, the standard length of each chain is 3.048m (10ft) , totaling 80 links.

不锈钢侧弯平顶链 Stainless Steel Sideflexing Flat Top Chain

881系列 “门” 型导向板
881 Series “门” Type Bevel Shoe



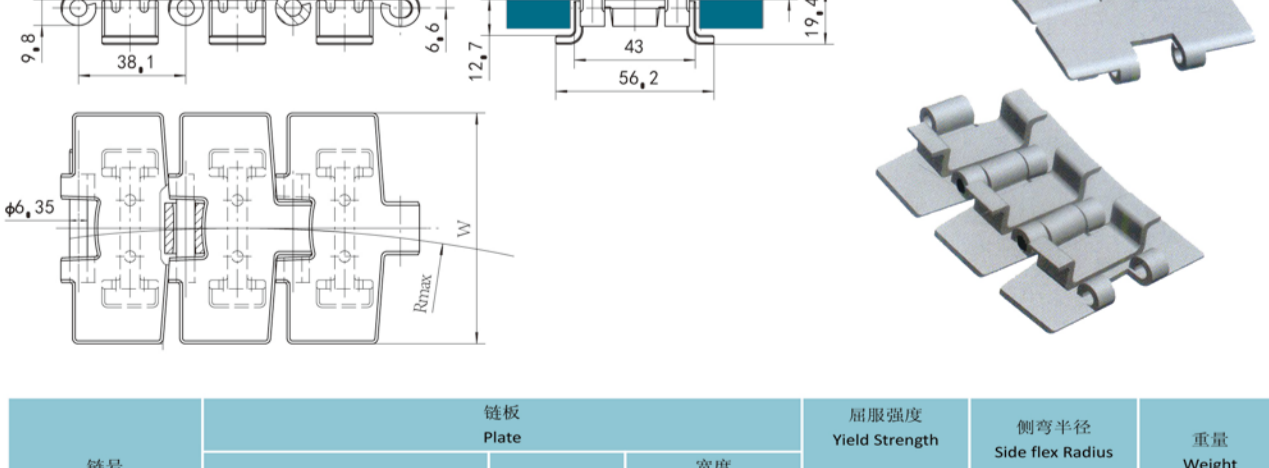
链号 Chain No.	链板 Plate			屈服强度 Yield Strength σ 0.2		侧弯半径 Side flex Radius R max		重量 Weight		
	材料 Material	表面粗糙度 Surface finish μ m	宽度 (Width) W	mm	inch	mm	inch	Kg/m	lb/ft	
SSA 881 -K325	奥氏体型铬镍不锈钢 Austenitic Chromium-Nickel Stainless Steel	0.3	82.5	3 1/4	5.6	1,260	460	18.1	2.85	1.91
SSA 881 -K425			114.3	4 1/2					3.49	2.35
SSA 881 -K725			190.5	7 1/2					4.93	3.32

说明: 1.由于链板底部焊接有8° 斜度的“门”型导向板,因此链条在设定的轨道里进行曲线运行时,能够消除抬起翻倾的趋势;
2.链板与导向板焊接时,会产生热变形,而且焊接热影响区的色泽也会发生变化。为保持链板具有良好的平整度和外观质量,所有经焊接的链板工作面均要完成一道研磨抛光的工序;
3.曲线输送段导轨宽度为41.5mm,直线输送段导轨宽度为44.5mm;
4.导向板材料为软质的奥氏体型铬镍不锈钢;
5.供货时,每条链条的标准长度为3.048m (10ft),计80节。

Note: 1.As the underside of plate is welded a 8° inclined “门” Type Bevel Shoe, it can eliminate the trend of lifting and turning over when the chains are having a curved running in a given track.
2. When the plate and the bevel shoe are together welded, it will produce hot deformation and have a colour change in the welding heat affective area. To keep a good flatness and appearance of plate, the working surface of the plate that has been welded needs to be polished by grinding.
3. The width of the track in the curve conveying section is 41.5mm, and the one of the track in the straight conveying section is 44.5mm.
4. The material of bevel shoe is Soft Austenitic Chromium-Nickel Stainless Steel.
5. When supplied, the standard length of each chain is 3.048m (10ft) , totaling 80 links.

不锈钢侧弯平顶链 Stainless Steel Sideflexing Flat Top Chain

881TAB CC40SC CC48SC系列 “L” 型导向板
881TAB CC40SC CC48SC Series “L” Type TAB Shoe



链号 Chain No.	链板 Plate			屈服强度 Yield Strength σ 0.2		侧弯半径 Side flex Radius R max		重量 Weight		
	材料 Material	表面粗糙度 Surface finish μ m	宽度 (Width) W	mm	inch	mm	inch	Kg/m	lb/ft	
SSA 881TAB -K325	奥氏体型铬镍不锈钢 Austenitic Chromium-Nickel Stainless Steel	0.3	82.5	3 1/4	5.6	1,260	460	18.1	3.08	2.07
SSA 881TAB -K425			114.3	4 1/2					3.73	2.50
SSA 881TAB -K725			190.5	7 1/2					5.17	3.47
CC40SC	马氏体型铬镍不锈钢 Martensitic Chromium Stainless Steel	0.8	254	10	600	23.6	600	23.6	6.12	4.11
CC48SC			304.8	12					6.76	4.54
CC40SC			254	10					6.06	4.07
CC40SC			304.8	12					6.69	4.49

说明: 1.由于链板底部焊接有“L”型导向板,因此链条在设定的轨道里进行曲线运行时,能够消除抬起翻倾的趋势;
2.链板与导向板焊接时,会产生热变形,而且焊接热影响区的色泽也会发生变化。为保持链板具有良好的平整度和外观质量,所有经焊接的链板工作面均要完成一道研磨抛光的工序;
3.导向板材料为软质的奥氏体型铬镍不锈钢;
4.供货时,每条链条的标准长度为3.048m (10ft),计80节。

Note: 1.As the underside of plate is welded a “L” Type TAB Shoe, it can eliminate the trend of lifting and turning over when the chains are having a curved running in a given track.
2. When the plate and the TAB shoe are together welded, it will produce hot deformation and will have a colour change in the welding heat affective area. To keep a good flatness and appearance of plate, the working surface of the plate that has been welded needs to be polished by grinding.
3. The material of the TAB shoe is soft Austenitic Chromium-Nickel Stainless Steel.
4. When supplied, the standard length of each chain is 3.048m (10ft) , totaling 80 links.